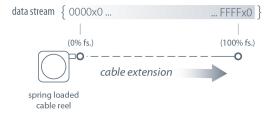




The PT9CN communicates linear position feedback via the CANbus SAE J1939 interface. The PT9CN has been designed for factory and harsh environment applications requiring full stroke ranges up to 1700".

As a member of our innovative family of NEMA 4 rated cable-extension transducers, the PT9CN installs in minutes by simply mounting its body to a fixed surface and attaching its cable to the movable object. Perfect parallel alignment not required.

Output Signal



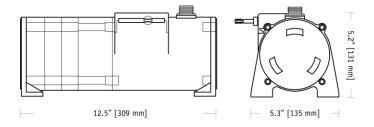
PT9CN (Extended Range)

Cable Actuated Sensor Heavy Industrial • J1939 CANbus

Linear Position/Velocity to 1700 inches (4300 cm)

Stroke Range Options: 0-600 to 0-1700 inches

IP68 • NEMA 6 Protection



General

Full Stroke Range

Electrical Interface

CANbus SAE J1939

Protocol

Proprietary B

Accuracy

± 0.10% full stroke

Repeatability

± 0.02% full stroke

Resolution ± 0.003% full stroke

Measuring Cable Options nylon-coated stainless steel

Enclosure Material powder-painted aluminum or stainless steel

Sensor plastic-hybrid precision potentiometer

Potentiometer Cycle Life ≥ 250,000 cycles

 Maximum Retraction
 see ordering information

Acceleration

Maximum Velocitysee ordering informationWeight, Aluminum (Stainless14 lbs. (28 lbs.), max.

Electrical

Steel) Enclosure

Input Voltage 7 - 18 VDC
Input Current 60 mA max.

Address Setting (Node ID) 0...63 set via DIP switches

Baud Rate 125K, 250K or 500K set via DIP switches
Update Rate 10 ms. (20 ms. available, contact factory)

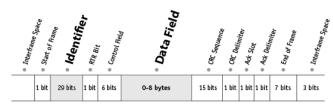
Environmental

Enclosure NEMA 4/4X/6, IP 67

Operating Temperature -40° to 200°F (-40° to 90°C)

Vibration up to 10 g to 2000 Hz maximum

I/O Format and Settings



repetition = 8 msec.

Identifier

Message Priority Future Use							9 Reference prietary B Data Fie				eld Type*			Not Used Node ID**															
Example –	1	0	0	0	0	1	1	1	1	1	1	1	1	0	1	0	1	0	0	1	1	0	0	1	1	1	1	1	1
Identifier Bit No. –	28	27	26	25	24	23	22	21	20	19	18	17	16	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
Hex Value –			()			ı	=			ı	=			:	5			:	3			3	3			ı	=	

*Sensor field data can be factory set to customer specific value. **Customer defined, set via Dips 1-6. Bit values shown for example only, see Address Setting below.

Data Field

 B_0 = LSB current % of measurement range byte

B1 = MSB current % of measurement range byte

 $\mathbf{B_2} = \mathsf{LSB}$ current measurement count byte

B₃ = MSB current measurement count byte

B ₄ = error flag B ₅ = error flag	Velocit	ty Data	Error	Flags	Measu	rement unt	Measurement Range		
 B₆ = LSB velocity data byte B₇ = MSB velocity data byte 	B ₇	B ₆	B ₅	B ₄	В3	B ₂	B ₁	Bo	



Current Measurement Count

The Current Measurement Count (CMC) is the output data that indicates the present position of the measuring cable. The CMC is a 16-bit value that occupies bytes $\mathbf{B_2}$ and $\mathbf{B_3}$ of the data field. $\mathbf{B_2}$ is the LSB (least significant byte) and $\mathbf{B_3}$ is the MSB (most significant byte).

The CMC starts at 0x0000 with the measuring cable fully retracted and continues upward to the end of the stroke range stopping at 0xFFFF. This holds true for all ranges.

Converting CMC to Linear Measurement

To convert the current measurment count to inches or millimeters, simply divide the count by 65,535 (total counts over the range) and then multiply that value by the full stroke range:

$$\left(\frac{\frac{\text{current measurement}}{\text{count}}}{65.535}\right) \chi \frac{\text{full stroke}}{\text{range}}$$

Sample Conversion:

If the full stroke range is **30 inches** and the current position is **0x0FF2** (4082 Decimal) then,

$$\left(\begin{array}{c} 4082 \\ \hline 65,535 \end{array}\right) \chi 30.00 \text{ inches} = 1.87 \text{ inches}$$

If the full stroke range is 625 mm and the current position is 0x0FF2 (4082 Decimal) then,

$$\left(\frac{4082}{65,535}\right) \chi 625 \,\text{mm} = 39 \,\text{mm}$$

B₇ B₆ B₅ B₄ B₃ B₂ B₁ B₀

Current % of Measurement Range

The Current % of Measurement Range is a 2-byte value that expresses the current linear position as a percentage of the entire full stroke range. Resolution is .1 % of the full stroke measurement range.

This value starts at 0x0000 at the beginning of the stroke and ends at 0x03E8.

Example:

Hex	Decimal	Percent
0000	0000	0.0%
0001	0001	0.1%
0002	0002	0.2%
03E8	1000	100.0%

B₇ B₆ B₅ B₄ B₃ B₂ B₁ B₀

Error Flags

0x55 (yellow LED on controller board) indicates that the sensor has begun to travel beyond the calibrated range of the internal position potentiometer.

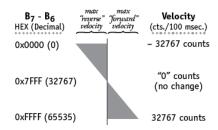
OxAA (red LED on controller board) indicates that the sensor has moved well beyond the calibrated range of the internal position potentiometer.

If either error flag occurs within the full stroke range of the sensor, the unit should be returned to the factory for repair and recalibration.

B₇ B₆ B₅ B₄ B₃ B₂ B₁ B₀

Velocity

Data in bytes ${\bf B_7}$ - ${\bf B_6}$ is the change in the CMC (current measurement count) over a 100 msec time period. This data can then be used to calculate velocity in a post processing operation.



Velocity Calculation

$$\left(\frac{\text{count change} - 32767}{\text{.1 sec. time period}}\right) X \left(\frac{\text{full stroke range}}{65,535}\right)$$

Sample Calculations

Cable Extension (positive direction):

 $B_7 - B_6 = 0 \times 8006$ (32966 Dec), full stroke = 200 in.

$$\left(\frac{32966 - 32767}{.1 \text{ sec}}\right) X \left(\frac{200 \text{ in.}}{65,535}\right) = 6.07 \text{ in. / sec.}$$

Cable Retraction (negative direction):

 $B_7 - B_6 = 0x7F1A$ (32538 Dec), full stroke = 200 in.

$$\left(\frac{32538 - 32767}{.1 \text{ sec}}\right) \times \left(\frac{200 \text{ ln.}}{65,535}\right) = -6.99 \text{ ln.} / \text{sec}$$

Setting the Address (Node ID) and Baud Rate

Address Setting (Node ID)

The Address Setting (Node ID) is set via 6 switches located on the 8-pole DIP switch found on the DeviceNET controller board located inside the transducer.

The DIP switch settings are binary starting with switch number $1 (= 2^0)$ and ending with switch number 6 (= 2^5).

 (2^{2})

0

0

0

DIP-3 DIP-4

 (2^{3})

0

0

DIP-5 DIP-6

 (2^{5})

0

0

0

 (2^4)

0

0

0

Baud Rate

address

1

2

63

The transmission baud rate may be either factory preset at the time of order or set manually at the time of installation.

The baud rate can be set using switches 7 & 8 on the 8-pole DIP switch found on the DeviceNET controller board located inside the transducer.

1

1

0

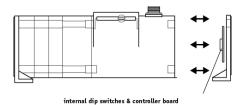
DIP-7	DIP-8	baud rate
0	0	125k
1	0	250k

125k

500k

CANBus Controller Board





to gain access to the controller board, remove four Allen-Head Screws and remove end cover bracket.

Outline Drawing

DIP-1 DIP-2

 (2^{1})

0

0

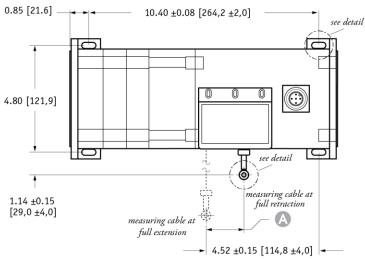
1

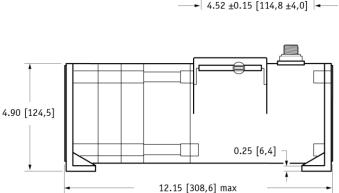
 (2^{0})

0

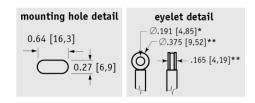
1

0



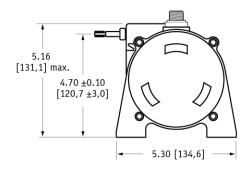


DIMENSIONS ARE IN INCHES [MM] tolerances are 0.03 IN. [0.5 MM] unless otherwise noted.



DIMENSION

RANGE	inches [mm]
600	1.76 [44,7]
800	1.58 [40,1]
1000	1.98 [50,2]
1200	1.98 [50,2]
1500	1.86 [47,2]
1700	2.11 [53,6]



* tolerance = +.005 -.001 [+.13 -.03] ** tolerance = +.005 -.005 [+.13 -.13]

Ordering Information

Model Number:

Sample Model Number:

PT9CN - 1200ALFR - J50032SC5

1200 (1200 inches) AL (aluminum) P range: A enclosure
B cable exit:
interface:
b baud rate:
node ID:
electrical co (front) (CANbus SAE J1939)

(500k bits/sec.) 500 32 (32 decimal)

SC5 (5-meter cordset with straight plug) electrical connection:

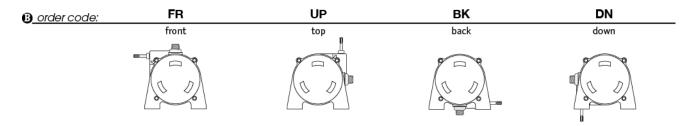
Full Stroke Range:

order code:	600	800	1000	1200	1500	1700
full stroke range, min:	600 in.	800 in.	1000 in.	1200 in.	1500 in.	1700 in.
cable tension (±35%):	27 oz.	24 oz.	20 oz.	19 oz.	18 oz.	17 oz.
	.034-in. dia.	.019-in. dia.	.019-in. dia.	.019-in. dia.	.014-in. dia.	.014-in. dia.
measuring cable:	nylon-coated	nylon-coated	nylon-coated	nylon-coated	nylon-coated	nylon-coated
	stainless	stainless	stainless	stainless	stainless	stainless

Enclosure Material:

♠ <u>order code:</u>	AL	SS
enclosure material:	powder-painted aluminum	303 stainless steel
max. acceleration:	1g	1g
max. velocity:	60 inches/sec.	60 inches/sec.

Cable Exit:



Baud Rate:

no order code:	125	250	500		
	125 kbaud	250 kbaud	500 kbaud		

Node ID:

61 62 63 Order code:

select address (0 - 63 Decimal)

Electrical Connection:

